

Facestock

A clear, corona-treated polyethylene film.

Basis Weight	87 g/m ²	ISO 536
Caliper	93 µm	ISO 534

Adhesive

S4700 is a clear emulsion adhesive for demanding labelling applications.

Liner

BG40 white, a supercalendered glassine paper.

Basis Weight	60 g/m ²	ISO 536
Caliper	53 µm	ISO 534

Laminate

Total Caliper	166 µm±10%	ISO 534
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Performance data

Initial Tack	15 N/25mm	FTM 9 Glass
Peel Adhesion 90°	8 N/25mm	FTM 2 St.St.
Min. Application Temp.	0 °C	
Service temperature	-20°C to 80°C	

Adhesive Performance

S4700 is a clear permanent adhesive featuring excellent initial tack, adhesion, "wet-out" performance even on apolar surfaces such as HDPE. Improved temperature water, solvent and chemical resistance.

Applications and use

Applications are predominantly in home and personal care, as well as industrial goods. Due to its flexibility the product is especially suitable for squeezable bottles and other flexible containers. A robust film, allowing reliable dispensing of large labels and complex label shapes

The liner is made from FSC® certified paper (FSC Mix Credit, chain-of-custody number: CU-COC-807907, Licence Code: C004451).

Conversion & printing

The corona treated face material can be printed by conventional printing techniques including flexo, screen, offset, letterpress, silkscreen, gravure, and hot or cold foiling processes. UV, water-based and solvent-based inks can be used. On-press corona treatment is recommended for optimum ink adhesion. The face material is suitable for Thermal Transfer printing. Exact inks, foils and ribbons should be specified by your ink/foil/ribbon supplier.

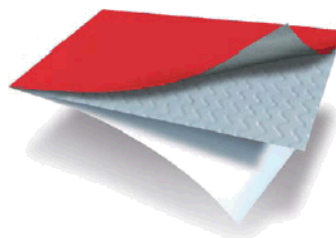
Special Approvals

S4700 complies with European food regulation 1935/2004/EC, with the German Recommendation (BfR) XIV and with FDA § 175.105. It also meets the demands of the limit values laid down in 10/2011/EU. In accordance with the requirements of relevant EU food regulations, the adhesive S4700 may safely stand in direct contact with dry, moist and fatty foodstuffs which have a reduction factor of at least 3 according to the Commission Regulation (EU) No 10/2011, with olive oil as fatty food simulant

AN066

Fasson ®

PE100 CLEAR - S4700-BG40WH FSC



PE100 CLEAR

S4700

BG40WH

used for migration testing.

This material complies with BS 5609, Section two, Marine Immersion Test.

Shelf life

Two years under storage conditions as defined by FINAT (20-25°C; 40-50%RH)

All data to be considered as typical values and subject to change without prior notice. The actual front and liner used might influence adhesive values. Further testing is always recommended.

If you would like to make a suggestion or comment on this datasheet, please send an email to datasheet.mgmt@eu.averydennison.com

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Warranty

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