



AA670

Fasson ®

**TRANSFER PET WHITE
TOP - S8015-BG42WH**

Key features

- > Excellent TT printability.
- > High chemical resistance of TT print against harsh chemicals.
- > Suitable for UV inkjet printing, qualified by EFI Jetrion and Durst.

- > Solvent acrylic adhesive featuring high tack and peel adhesion on a wide variety of substrates, including low surface energy plastics. Suitable for labelling slightly rough surfaces.
- > UL and CSA recognised label material.

Facestock

A gloss white polyester film. The smooth surface is covered with a topcoat for very good ink anchorage.

Basis Weight	76 g/m ²	ISO 536
Caliper	50 µm	ISO 534

Adhesive

S8015 is a high strength permanent acrylic adhesive featuring high initial tack, adhesion and shear.

Liner

BG42 white, a supercalendered glassine paper.

Basis Weight	64 g/m ²	ISO 536
Caliper	57 µm	ISO 534
Transparency	50 %	DIN 53147

Laminate

Total Caliper	140 µm±10%	ISO 534
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Performance data

Initial Tack	25 N/25mm	FTM 9 Glass
Min. Application Temp.	7 °C	
Service temperature	-40°C to 150°C	
Peel Adhesion 90°	14 N/25mm	FTM 2 st.st. 24hr

Adhesive Type	Solvent Acrylic	
Adhesive weight	32 g/m ²	FTM12

Adhesive Performance

The high tack, high coat weight adhesive S8015 is used for difficult substrates, including low surface energy plastics and coatings. It features high chemical and temperature resistance.

Applications and use

Transfer PET white TOP white is designed for conversion into identification, warning and tracking labels for durable goods such as automotive parts, electronic devices and home appliances.

This product is distinguished by the high chemical resistance of the thermal transfer print. For special requirements we strongly recommend application tests.

This product is used when an adhesive combining high adhesion on difficult substrates combined with high chemical and temperature resistance is required. Typical application areas include labels in the automotive industry.

Conversion & printing

Very good results can be achieved with thermal transfer printers equipped with conventional or near-edge print heads using resin ribbons. This product is qualified by EFI Jettrion and Durst for UV inkjet printing. Transfer PET white TOP can also be printed by all conventional roll label techniques, including flexo, UV letterpress, silkscreen.

For easy diecutting sharp corners should be avoided.

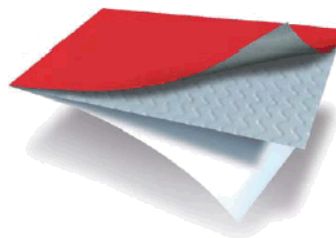
UL and CSA Recognitions




This product meets the requirements as stated in UL 969 and CSA C22.2 No. 0.15 for indoor and outdoor use. The UL file number is MH27538.

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S8015	
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Shelf life

Two years under storage conditions as defined by FINAT (20-25°C; 40-50%RH)

All data to be considered as typical values and subject to change without prior notice. The actual front and liner used might influence adhesive values. Further testing is always recommended.
If you would like to make a suggestion or comment on this datasheet, please send an email to datasheet.mgmt@eu.averydennison.com

Appendix 1

Appendix 1: Performance Data

Note: the following technical data should be considered representative or typical only and should not be used for specification purposes.

Peel Adhesion:

FTM1: 180°, 300 mm/min, dwell time: 48 hours

Surface	N/25mm
ABS	18,5
Aluminium	17,0
Automotive lacquered panels	18,0
Glass	20,5
HDPE	11,3
LDPE	9,0
PA6	19,0
Stainless Steel	19,0

Chemical Resistance:

The performance results are based on 4 hours immersions at room temperature unless otherwise noted. Samples were applied to the test panel and conditioned for 24 hours before immersion and evaluated immediately upon removal. Peel adhesion was measured according to FTM1.

Chemical	Test Substrate	N/25mm	Visual appearance	Edge Penetration (mm)
Ad Blue	Aluminium	15,8	No change	0
Biodiesel	Glass	19,7	No change	0
Bioethanol E85	Glass	14,7	No change	2
Brake Fluid	Glass	20,0	No change	0
Diesel	Glass	19,2	No change	0
Engine Oil	Glass	19,7	No change	0
Gasoline	Glass	10,2	No change	6
Heptane	Glass	12,5	No change	4

Water, distilled	Aluminium	15,1	No change	0
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Chemicals: Ad Blue: Aral, Bioethanol E85: CropEnergies CropPower85, Brake Fluid: DOT 4 Synthetic (One Way)

Diesel: TOTAL, Engine Oil: TOTAL quartz 700, 10 W 40, Gasoline: TOTAL Euro 95

Thermal Transfer Printing:

Printability – Physical Resistance

Flat head printers (tests were performed with the printer Zebra XII 140):

Ribbon	Settings speed energy		Print Quality	ANSI Grade	Scratch resistance	Tape resistance
Armor AXR7+	3	20	++	A	++	++
Armor AXR8	3	15	++	A	++	++
DNP R300	3	15	++	A	++	++
DNP R510	3	20	++	A	++	++
limak SP330	3	15	++	A	++	++
ITW B324	3	15	++	A	++	++
Ricoh B110CR	3	15	++	A	++	++

Near edge printers (tests were performed with the printer Avery TTX 450 – Near Edge):

Ribbon	Settings	Print Quality	ANSI Grade	Scratch resistance	Tape resistance
Armor AXR 600	4 "/s	+	A	++	o
Armor AXR 800	4 "/s	+	B	++	o
Ricoh B120 E	4 "/s	++	A	+	+

ANSI (American National Standards Institute) Grade: information about barcode quality

A: excellent B: good C: acceptable D: readable with difficulty

++: excellent +: good o: acceptable -: poor

Chemical Resistance

The printed samples were wetted on the surface with a soft clean cotton cloth soaked in the test solution by wiping

10 times back and forth with light pressure. After 5 seconds they were dried with a clean dry soft cloth.

After 15 minutes the evaluation took place.

	AXR 7+	AXR 8	R300	R51 0	SP3 30	B324	B110 CR	AXR 600	AXR 800	B120 E
Ad Blue	+	+	+	+	+	+	+	+	+	+
Anti-Freeze	+	+	+	+	+	+	+	+	+	+
Biodiesel	+	o	+	+	+	+	+	-	o	-
Bioethanol E85	-	+	+	+	+	+	+	-	o	-
Brake fluid	-	+	+	+	o	+	+	-	o	-
Cleaner solvent	+	+	+	+	+	+	+	-	-	-
Engine oil	+	+	+	+	+	+	+	+	+	o
Gasoline	-	o	-	+	-	-	-	-	-	-
Hard wax polish	+	+	+	+	+	+	+	-	-	-

Isopropanol	+	+	+	+	+	+	+	-	o	-
Spirit	-	+	+	+	+	+	+	-	o	-

+: good (no change) o: acceptable (minor change, still readable) -: poor

Chemicals:

Ad Blue: Aral, Anti-Freeze: Speedfrost "Speedfroil" 1:1 in water, Bioethanol E85: CropEnergies CropPower85

Brake Fluid: DOT 4 Synthetic (One Way), Cleaner Solvent:: "Caramba" Cold Cleaner, Engine Oil: TOTAL quartz 700, 10 W 40

Gasoline: TOTAL Euro 95, Hard Wax Polish: „Nigrin“ Hard Wax Polish

Appendix 2: Compliance Data

UL – Underwriters Laboratories

File Number: MH27538

This material is UL recognized for exposure indoors and outdoors to high humidity or occasional exposure to water.

Substrate	Minimum Temperature (°C)	Maximum Temperature (°C)	I	I/O
Polyvinyl chloride	-	+40	X	
Polyethylene	-	+40	X	
Polypropylene	-	+40	X	
Stainless steel	-40	+150		X
Galvanized steel	-40	+150		X
Polyurethane powder paint	-40	+150		X
Epoxy paint	-40	+150		X
Porcelain	-40	+150		X
Alkyd paint	-40	+150		X
Aluminum	-40	+150		X
Unsaturated (thermoset) polyester	-23	+150		X
Epoxy powder paint	-23	+150		X
Polyester powder paint	-40	+150		X
Polyester paint	-23	+150		X
Acrylic powder paint	-40	+150		X
Acrylic paint	-23	+150		X
Phenolic	-40	+100		X
Polycarbonate	-23	+100		X
Nylon	-40	+80		X
Polyphenylene oxide	-40	+80		X
ABS	-23	+60		X
Polystyrene	-23	+40		X

I: indoors, I/O: indoors and outdoors

The UL certification includes the printing with EFI Jettrion 4000 Series UV and the following thermal transfer ribbons:

Astro-Med "RF", "RY", "RAF Blue", "R-5", Armor "AXR8", "AXR600", "AXR-7+", Coding Products
 "5940", "5640 Blue",
 "5440 Red", DNP "R-300", "R-510", "R-510 Green", "R-510 Blue", "R-510 Red", "TR4070", "TR6070",
 "TR6075",
 "Signature Series Resin", Dasco "DR-74", "DR-84", Datamax "SDR-A", "SDR-D", "SDR-5", "SDR-6",
 "SDR", "PGR",
 "SDR-7", "SDR-4", "SDR Millenium", Imak "SH-36", "SP-330", "SP-410", "Primemark", "Primemark
 255", Intermec
 "053258-2", "054048-4", "TMX 3200", "TMX 1500", ITW "B324", "R-90", "R-91", "M-95", Japan Pulp
 and Paper "Resin 1",
 "Resin 2 Blue", "Resin 2 Green", "Resin 2 Red", Japan Pulp and Paper GmbH "Sigma P", Kurz "K-
 300", "K-500", "K-501",
 Mid-City Columbia "CGL-80HE", "MCC-23HE", Monarch "9446", NCR "Promark 3", "Pacesetter",
 "Ultra V", "Matrix Resin",
 "Perma Max", "K3", Peak "Ultra Premium", "Ultra Extreme", Ricoh "B110C", "B110CR", "120EC",
 "B110CX",
 RSI ID Technologies "Pressiza H", "Pressiza R", "Pressiza S", "Pressiza K", "Pressiza X", Sato
 "Premier 1", Sony "4072",
 "4080", "4075", "4085", "5070", "4571", "TRX-75", Union Chemicar "US-300", United Barcode
 Industries "HR06",
 Zebra "5095", "5175", "5100", "5463", "Z-1400", "Z-3100", "Z-4100" and "5555".

Appendix 2: **Compliance Data**

CSA – Canadian Standards Association

UL has tested this product according to the requirements described in CSA C22.2 No. 0.15.
 This product is C-UL recognized for indoor and outdoor use for Type A labels. The details are listed in
 the
 UL file number MH27538.

Group	Application Surface	Max. Temperature (°C)
Metal	Bare, plated or enamelled steel; bare, anodized or enamelled aluminium	150
Electrostatic Coated Metal A	Polyester powder coat paint	150
Electrostatic Coated Metal B	Acrylic powder coat paint	150
Electrostatic Coated Metal C	Epoxy powder coat paint	150
Electrostatic Coated Metal D	Polyurethane powder coat paint	150
Plastic Group I	Phenolic, melamines, urea formaldehyde	100
Plastic Group II	Polyphenylene oxide, polyphenylene sulphide	80
Plastic Group III	Polycarbonate, acetates, acrylics	80
Plastic Group IV	Polyethylene, polypropylene, polybutylene	80
Plastic Group V	Polyamide, polyimide	80
Plastic Group VI	ABS, styrene, styrene acrylonitrile	80
Plastic Group VII	PVC (rigid), PVC plasticized	80
Plastic Group VIII	Glass-filled polyester, glass-filled epoxy	80

The C-UL certification includes the printing with EFI Jetrion 4000 Series UV and the following thermal transfer ribbons:

Astro-Med "RY", "RAF Blue", Armor "AXR8", "AXR600", "AXR-7+", Coding Products "5640 Blue", "5440 Red", DNP "R-300", "R-510", "R-510 Green", "R-510 Red" (indoor use only), "R-510 Blue", "TR4070", "TR6070", "TR6075", "Signature Series Resin", Datamax "SDR-A", "SDR-D", "SDR-5", "SDR-6", "SDR", "SDR-7", "SDR Millenium", Intermec "053258 2", "054048-4", ITW "R-90", Japan Pulp and Paper "Resin 1", Kurz "K-500", Mid-City Columbia "CGL-80HE", "MCC-23HE", NCR "Promark 3", "Matrix Resin", Peak "Ultra Premium", "Ultra Extreme", Ricoh "B110C", "B110CR", RSI ID Technologies "Pressiza S", "Pressiza K", "Pressiza X", Sato "Premier 1", Sony 5070, "TRX-75", Union Chemicar "US-300" and Zebra "5100".

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