



AO608

**Fasson® STICK PACK
WHITE68 META**

**A white polyester
faced laminated
pouch film design for
tubular form/fill
machines.**

Key Features

- > Extrusion coated three layer laminate (PET 12μ/LDPE white 20gr /Alu 7μ/PE 30μ (Metallocene))
- > Excellent gloss
- > Heatsealable
- > Single-serve product applications.

- Good barrier properties required to preserve and protect
- Thin and very conformable

Facestock

Grammage	83.3	g/m ²	Calculated (not measured)
Caliper	68	µm	Calculated (not measured)
2% Secant Modulus MD	>750	N/mm ²	DIN EN ISO 527 T 3
2% Secant Modulus CD	>700	N/mm ²	DIN EN ISO 527 T 3
Elongation at break MD	>70	%	DIN EN ISO 527 T 3
Elongation at break CD	>60	%	DIN EN ISO 527 T 3
Flexural Modulus Fmax MD	>450	mN	SCAN P 29 / DIN 52 121
Flexural Modulus Fmax CD	>450	mN	SCAN P 29 / DIN 52 121
Tear resistance / El.dorf MD	>450	cN	ASTM D 1922 / DIN EN 21 974
Tear resistance / El.dorf CD	>450	cN	ASTM D 1922 / DIN EN 21 974
Tensile strength MD	>35	N/mm ²	DIN EN ISO 527 T 3
Tensile strength CD	>35	N/mm ²	DIN EN ISO 527 T 3
Treatment level	no	treatment	directly after production
OTR	< 0.05	cm ³ /m ² /day	in accordance to ASTM D 3985 – 23° C; 50% r. F.
WVTR	< 0.05	g/m ² /day	ASTM F 1249 / DIN EN ISO 15106-2 – 23° C; 85% r. F.
Heat Seal Strength	>25	N/15 mm	DIN 52 529 – 140° C; 5 bar; 0.5 sec.
COF inside / inside	0,45 - 0,65	µs (film/film)	ASTM D 1894 / DIN EN ISO 8295
COF inside / inside	0,40 - 0,55	µd (film/film)	ASTM D 1894 / DIN EN ISO 8295
COF outside / outside	0,30 - 0,40	µs (film/film)	ASTM D 1894 / DIN EN ISO 8295
COF outside / outside	0,20 - 0,35	µd (film/film)	ASTM D 1894 / DIN EN ISO 8295

Applications and use

Flexible packaging laminates designed for today's high speed tubular formed powdered drink mix packets.. Sugar sweeteners for retail and food-service packaging, beverage mixes, vitamins and nutritional supplements, diet products.

Conversion/printing

The white corona treated PET face provides printability via Flexo.

Shelf life

Unless specified otherwise in this document, one year when stored at 72°F at 50% RH. Processing must be carried out within 6 months after date of production. A longer shelf life has to be tested with the help of long term tests.

Storage

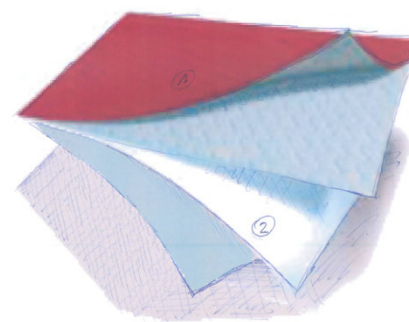
Storage at 15 – 35°C and 45-75% relative humidity is recommended for unfilled packaging.

Special approvals

Compliance to 2002/72/EC - Food approved

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Fasson® STICK PACK WHITE68 META



PET 12µm

PE Wh. 20g/m²

Alu 7µm

PE 30g/m² META

Statement of Practical Use

As with all pressure sensitive materials, this product should be tested thoroughly under end-user conditions to ensure it meets the requirements of the specific application. This is particularly the case if the intended use is for food or use directly on skin. Avery Dennison therefore request the client to do sufficient testing to make sure that the intended application does not cause any harm and is safe.

Warranty

All statements, technical information and recommendations about AVERY DENNISON products are based upon tests believed to be reliable but do not constitute a guarantee or warranty. All AVERY DENNISON products are sold with the understanding that PURCHASER has independently determined the suitability of such products for its purposes. AVERY DENNISON products are warranted to be free of defects in material or workmanship for a period of one year from the date of shipment. Any product shown to the satisfaction of AVERY DENNISON within the time provided to be so defective shall be replaced without charge of AVERY DENNISON may issue credit in such amount as it seems reasonable however, in no event shall AVERY DENNISON be responsible for claims beyond the replacement value of the defective product or in any way liable or responsible for consequential or incidental damages. NO EXPRESS WARRANTIES, WHETHER OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR USE, OR OTHERWISE, EXCEPT AS SET FORTH ABOVE (WHICH IS MADE EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES) SHALL APPLY TO PRODUCTS SOLD BY AVERY DENNISON. AVERY DENNISON SPECIFICALLY DISCLAIMS AND EXCLUDES ALL OTHER SUCH WARRANTIES. NO WAIVER, ALTERNATION, ADDITION OR MODIFICATION OF THE FOREGOING CONDITIONS SHALL BE VALID UNLESS MADE IN WRITING AND SIGNED BY AN EXECUTIVE OFFICER OF AVERY DENNISON. No salesman, representative, or agent of AVERY DENNISON is authorized to give any guarantee, warranty or make any representation contrary to the above.